

Work Order ID 124712

September-22-14 2:38:43 PM

124712

Page 1

Item ID: D350-567-111 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Super-Sized Vertical Reference Floor Window
 Start Date: 9/22/14 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 9/26/14 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-567	E								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels and DT8439 Template per PPP D350-567-111 CHG006								
110	Packaging	0.00							
110	Packaging								
Packaging	Memo	0.00							
Packaging	Pick Packing Kit								
	ENSURE DT 8439 TEMPLATE IS INCLUDED								
120	QC4- 100% Inspect kits for completeness	0.00							
120	QC								
Quality Control	Memo	0.00							

41 _____ DAS 38 9-89 14-10-10

4/x _____ DAS 26 9-89 OCT 02 2014

4 _____ DAS 38 9-89 14-10-10

Work Order ID 124712

September-22-14 2:38:43 PM

124712

Page 2

Item ID: D350-567-111 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Super-Sized Vertical Reference Floor Window
 Start Date: 9/22/14 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 9/26/14 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00	032	4				DAS	
Packaging	Identify and pack for shipping as per PPP D350-567-111							06	
	Location: _____							9-89	
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

OCT 10 2014

14/10/15
 MF
 14-10-10

Picklist Print

September-22-14 2:38:42 PM

Page 1

Work Order ID: 124712

124712

Parent Item: D350-567-111

D350-567-111

Parent Item Name: Super-Sized Vertical Reference Floor Window

Start Date: 9/22/14

Required Date: 9/26/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:C Re-format 05-11-09 JLM
 IPP Rev:D Added DT8439 Template to Step 1 07-06-26 JLM
 IPP Rev:E CHG#3 ECN 1055 07-11-21 DD verified by:EC
 IPP Rev:F 08-10-07 as per revD DD verified by: IPP
 REV:G 13.10.15 AS PER IIN REV.E DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-567-113		Manufactured	No			110	Each	1.0000	1	4			DAS 26 9-89
D350-567-113									**				
Replacement Exterior SS Window													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG				1					
				121418				1					
D350-567-115		Manufactured	No			110	Each	1.0000	1	4			DAS 26 9-89
D350-567-115									**				
Replacement Int. Window													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG032				1					
				112505				1					

B123625

DAS 06 9-89

B120470

DAS 06 9-89

OCT 01 2014

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X				✓		D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				11	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	11		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
					D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		113			D2463-0860	NEOPRENE SEAL
	9	112			2600-6	1/2 TURN FASTENER
	9	112			2600-LW7	WASHER
	9	112			1212-12	RECEPTACLE
	22	121			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	142			AN960JD8	WASHER
	22	121			MS21042L08	NUT (OR MS21042-08)
	18	124			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz, 7781, S, GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
					D3293-1	DOUBLER
					D3294-1	BRACKET
					D3295-041	FLOOR WINDOW
					D3296-041	DOOR ASSEMBLY
					D2463-0530	NEOPRENE SEAL
				8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
				8	AN960JD6	WASHER
				8	MS21042L06	NUT (OR MS21042-06)
				40	MS20470AD4-5	RIVET
				90	MS20470AD4-6	RIVET
				15	MS20470AD4-7	RIVET

• COPYRIGHT © 2000 BY DART AEROSPACE LTD •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: E
Date: 13.08.15

Work Order ID 124712

124712

September-22-14 2:38:43 PM

Item ID: D350-567-111

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Super-Sized Vertical Reference Floor Window

Stop *NS2*

Start Date: 9/22/14 Start Qty: 4.00 *4*

Cust Item ID:

Required Date: 9/26/14 Req'd Qty: 4.00 *4*

Customer:

Reference:

Approvals:

Process Plan: 

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D350-567

E

100

Document Control

0.00

100

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels and DT8439 Template per PPP D350-567-111 CHG006

MUS 14-10-02



110

Packaging

0.00

110

Packaging

Memo

0.00

Packaging

Pick Packing Kit

ENSURE DT 8439 TEMPLATE IS INCLUDED

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control